CIGARETTE SPECIFICATION

LOUISVILLE — EFFECTIVE DATE: 01/30/95

* BROADWAY FULL FLAVOR KS REG SP - COLLECTOR'S CHOICE SKYLINE STANDARD PRODUCTION

* BRAND CODE-08121 (STD)

*** * SEE "COMMENTS" BELOW FOR OTHER BRANDS/CODES APPLICABLE TO THIS SPECIFICATION**

P

CIGARETTE LENGTH	: 84.0	MM	FTC TAR	: 16.0	MG/CIGT	15.5	- 16.4
TOBACCO ROD CIRCUM.	: 24.80	MM					
TOBACCO ROD LENGTH	: 63.0	MM					
FILTER LENGTH	: 21.0	MM					
TIPPING LENGTH	: 25.000	MM					
TOTAL R.T.D.	: 4.50	IN. H2O					

TIPPING PAPER /USE UP:	50MM X 3500M CORK	KC GSR 757	11-412-A NOT PRE-PERF.
REPLACE WITH :	50MM X 3500M CORK	KC GSR 757/M2	11-192-A NOT PRE-PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/	DILUTION	TYPE /BAND WIDTH/	TPR. CUT LENGTH/	DRY PATCH SIZE
	NON-DILUTED		27.00	8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 32-2037 61-065-A

SEAM ADHESIVE : NATIONAL 32-2100 (PROTOS 100/MK 10) PVA 61-490-A

STD. FILLER - PACK O.V.: ABAA1 - 12.80% BRICA REGULAR SP

CIGARETTE PAPER : 27.00MM X 6700M 16CU/0.6%/100% WOOD 10-992-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

COMMENTS : OTHER APPLICABLE BRANDS: 08250/FAIRMONT; 08472/
: NEW YORKER; 08510/PARK DRIVE; 08539/PLAZA; 08273/
: FREE; 08521/PAXTON; 08569/PROFILE; 08579/RAFFLES;
: 08000/ACCORD

REASON FOR CHANGE : CIGARETTE PAPER PERMEABILITY CHANGED FROM 22CU
: (10-372-A) TO 16CU (10-992-A) TO INCREASE TAR
: DELIVERY. NO WEIGHT CHANGE. OK TO MIX FINISHED
: CIGARETTES.

PREPARED BY : K. V. SMITH PRINTING DATE : 1/24/95
PREPARATION DATE : 1/24/95 PRINTING TIME : 11:50:28

APPROVED BY: Janice M Busic SUPERCEDES SPECIFICATION DATED: 1/02/95

2054446000

Source: https://www.industrydocuments.ucsf.edu/docs/hghm0004